

an elongated second leg having a first elongated member joined to the elongated base and a second elongated member joined to the first elongated member of the second leg and having an end portion positioned over the supporting surface of the base, the first elongated member of the first leg and the first elongated member of the second leg and the base joined together to have a U-shaped cross section; and

a bead on the supporting surface of the base with portions of the bead between the supporting surface of the base and the end portion of the second elongated members of the first and second legs.

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42. (twice amended) A spacer frame to space sheets of an insulating unit comprising:

an elongated base having a supporting surface;

an elongated first leg having a first elongated member joined to the elongated base and a second elongated member joined to the first elongated member of the first leg and having an end portion positioned over the supporting surface of the base;

an elongated second leg having a first elongated member joined to the elongated base and a second elongated member joined to the first elongated member of the second leg and having an end portion positioned over the supporting surface of the base, the first elongated member of the first leg and the first elongated member of the second leg and the base joined together to have a U-shaped cross section; and

a bead on the supporting surface of the base with portions of the bead between the supporting surface of the base and the end portion of the second elongated members of the first and second legs.

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49. (amended) An insulating unit comprising:

a pair of sheets;

a spacer frame between and adhered to the pair of sheets by an adhesive, the spacer frame comprising:

an elongated base having a supporting surface;

an elongated first leg having a first elongated member joined to the elongated base and a second elongated member joined to the first elongated member of the first leg and having an end portion positioned over the supporting surface of the base;

an elongated second leg having a first elongated member joined to the elongated base and a second elongated member joined to the first elongated member of the second leg and having an end portion positioned over the supporting surface of the base, the first elongated member of the first leg and the first elongated member of the second leg and the base joined together to have a U-shaped cross section; and

a bead on the supporting surface of the base with portions of the bead on the supporting surface of the base and the end portion of the second elongated members of the first and second legs.

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